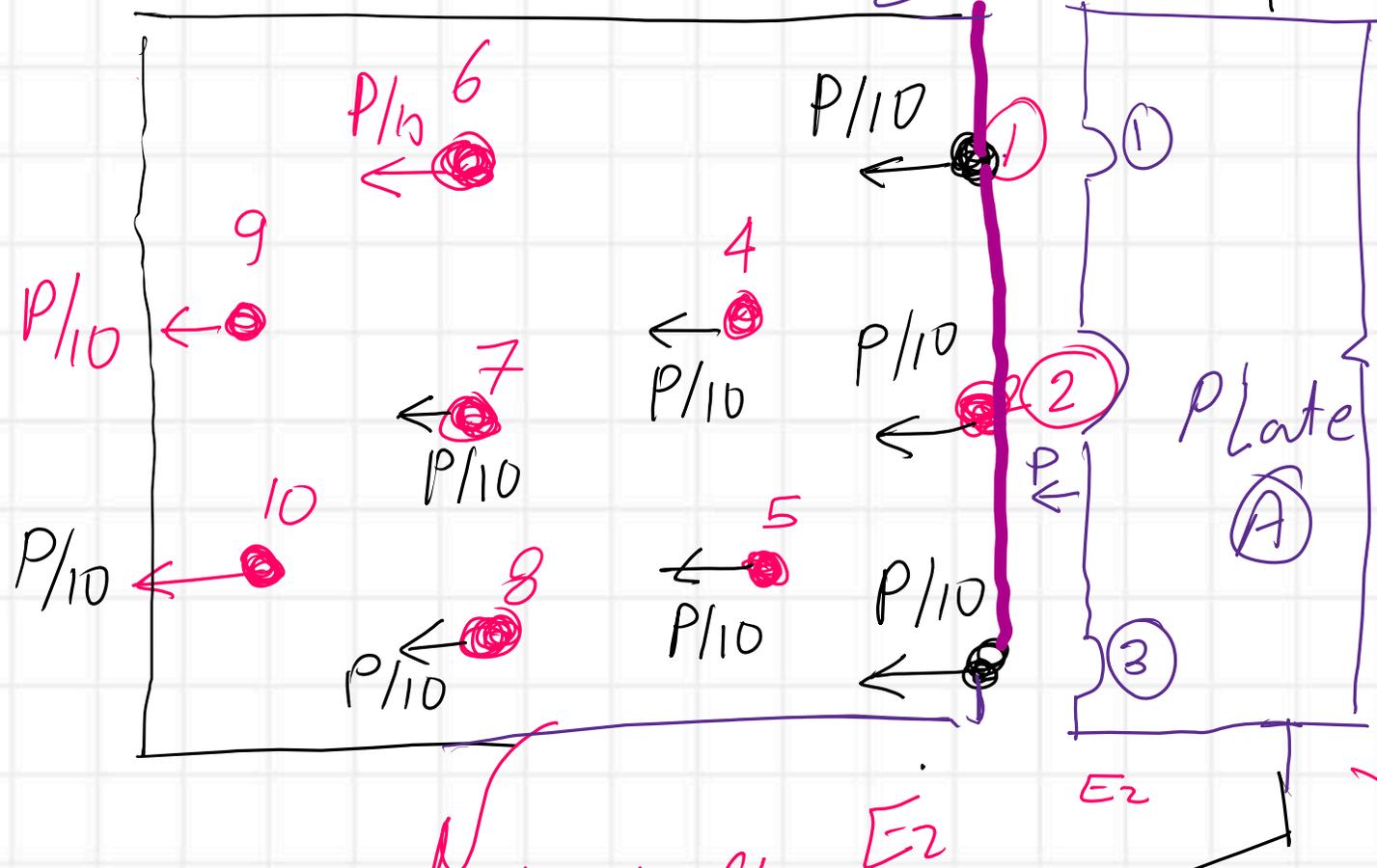


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$d_h = 1''$, $t_p = 5/8$



Route E₁ 1 2 3

$A_g = 15 \times \frac{5}{8} = 9.375 \text{ inch}^2$

Deduct 3 holes areas
 $= 3 \left(\frac{5}{8} \right) = 1.875 \text{ inch}^2$

No staggered lines

$A_n = 9.375 - 1.875 = 7.50 \text{ inch}^2$

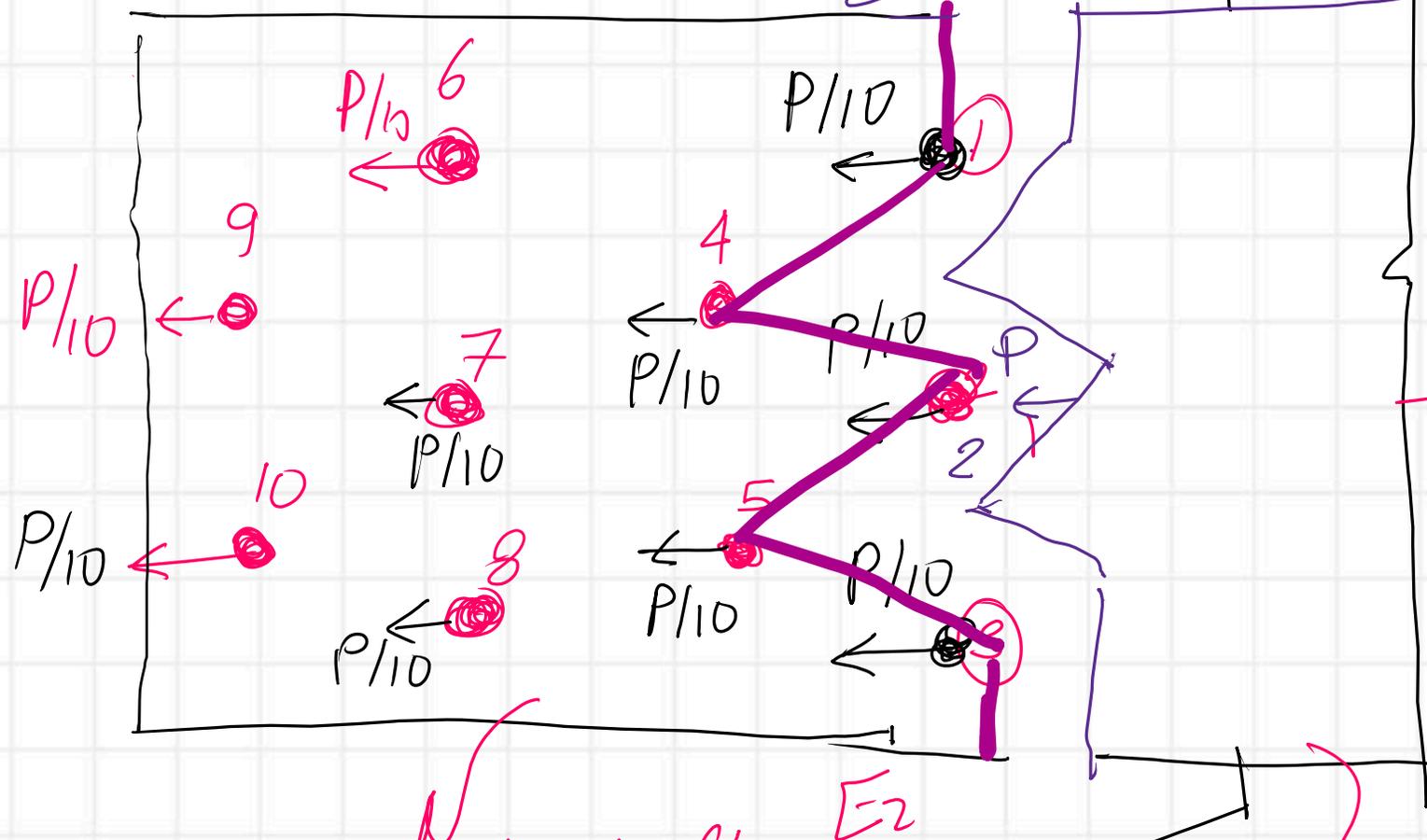
100% P

10 bolts at the Left side

$S = 2''$
 $g = 3''$

No bolt at the right side

$$d_h = 1'' , t_p = 5/8$$



Route E₁ 1 4 2 5 3 E₂

$$A_g = 15 \times \frac{5}{8} = 9.375 \text{ inch}^2$$

Deduct 5 holes areas
 $= 5 \left(\frac{5}{8} \right) = 3.125 \text{ inch}^2$

No
 $\sum \frac{s^2}{4g} t = \frac{2^{-2}}{4(3)} (4) \left(\frac{5}{8} \right)$
 $= 0.833 \text{ +ve inch}^2$

$$A_n = 9.375 - 3.125 + 0.833 = 7.083 \text{ inch}^2$$

10 bolts at the Left side

$$s = 2''$$

$$g = 3''$$

No bolt at the right side 100% P

$d_h = 1''$, $t_p = 5/8$

Route E_1 AS E_2

$A_g = 15 \times \frac{5}{8} = 9.375 \text{ inch}^2$

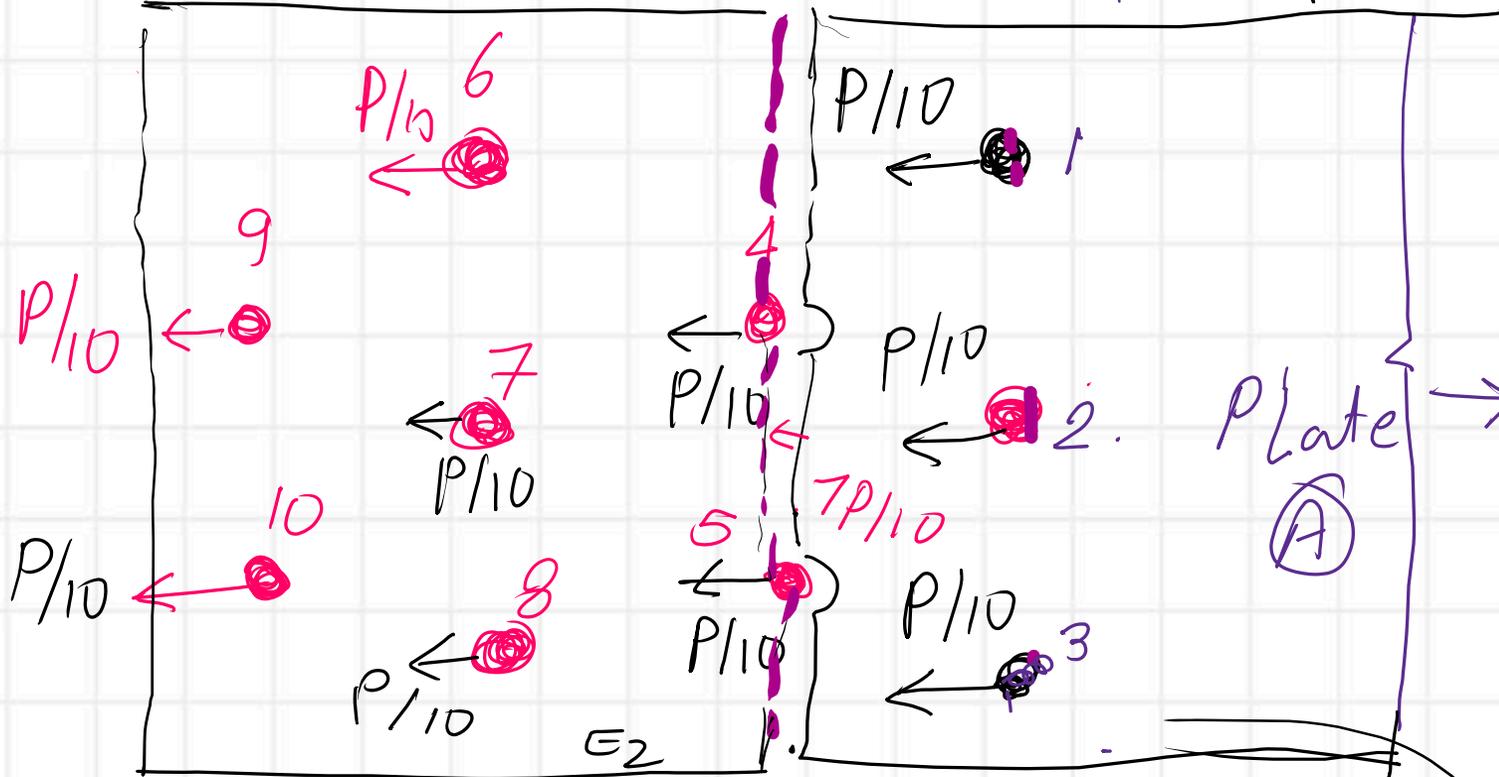
Deduct 2 holes areas
 $= 2 \left(\frac{5}{8} \right) = 1.25 \text{ inch}^2$

No staggered lines

$A_n = 9.375 - 1.25 = 8.125 \text{ inch}^2$

$\frac{7P}{10}$

$A_{n,adj} = \frac{10}{7} (8.125) = 11.607 \text{ inch}^2$

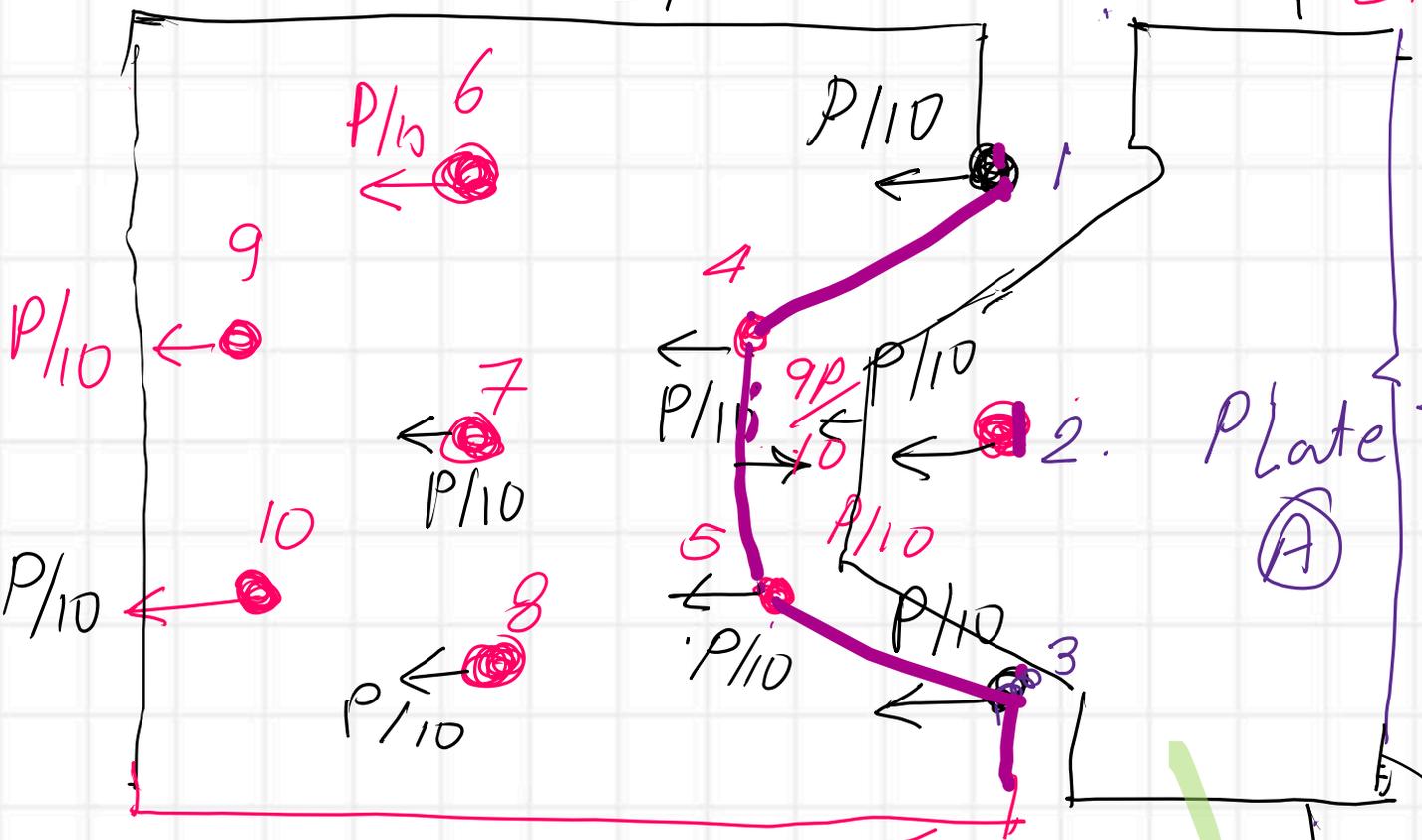


7 bolts at the left side

3 bolts at the right side

$S = 2''$
 $g = 3''$

$d_h = 1''$, $t_p = 5/8$



Route E1 1453 E2

$A_g = 15 \times \frac{5}{8} = 9.375 \text{ inch}^2$

Deduct 4 holes areas
 $= 4 \left(\frac{5}{8} \right) = 2.50 \text{ inch}^2$

$\sum \frac{S^2}{4g} t = \frac{2^2}{4(3)} \cdot \frac{5}{8} (2)$
 $= 0.417 \text{ inch}^2 +ve$

$A_n = 9.375 - 2.50 + 0.417$

$= 7.292 \text{ inch}^2$

$\rightarrow 9/10 P$

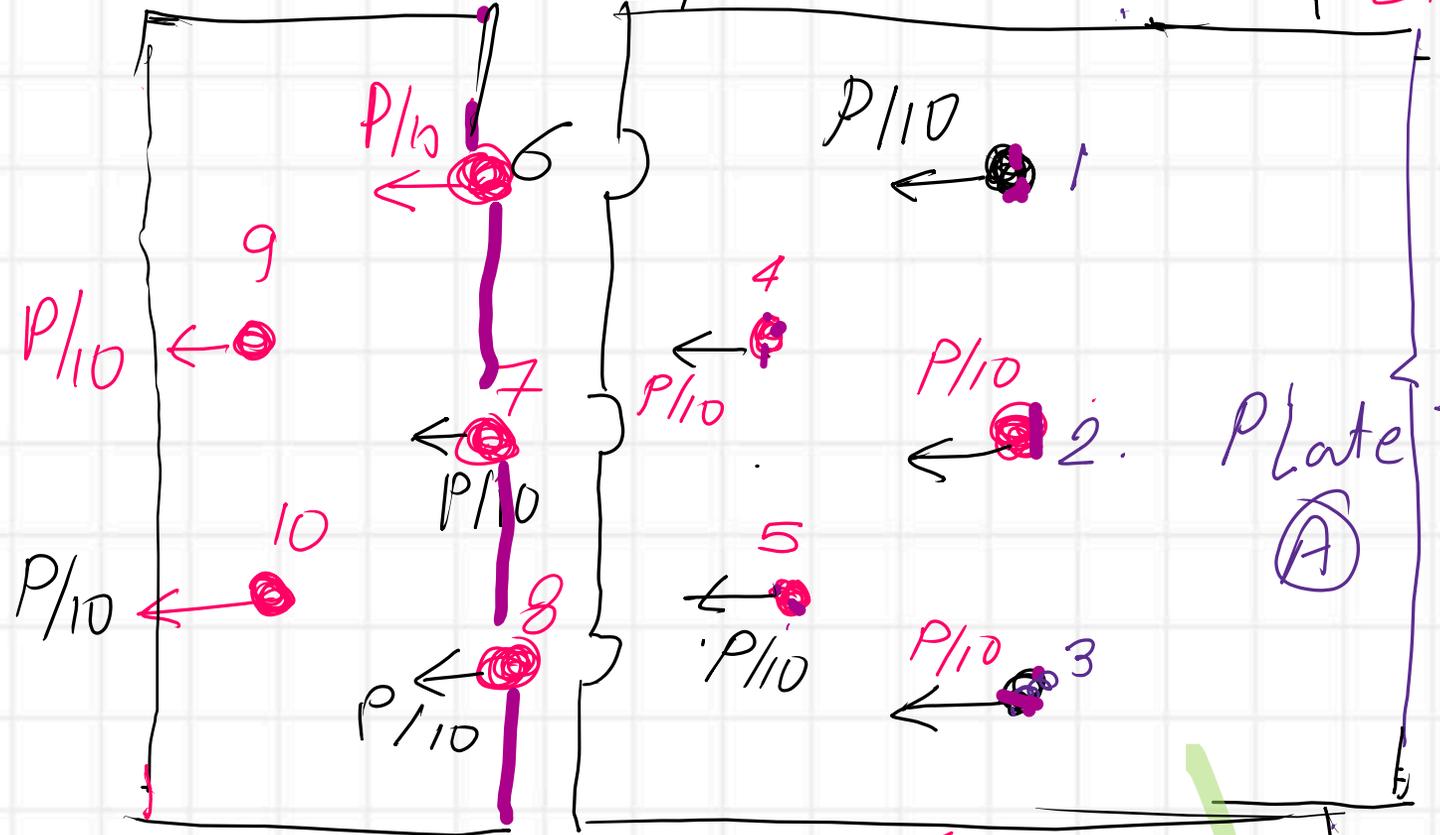
$A_{n \text{ adj}} = \frac{10}{9} (7.292)$
 $= 8.120 \text{ inch}^2$

9 bolts at the left side

$S = 2''$
 $g = 3''$

one bolt at the right side

$d_h = 1''$, $t_p = 5/8$



5 bolts at the left side

4 bolts at the right side

$S = 2''$
 $g = 3''$

Route E1 6 7 8 E2

$A_g = 15 \times \frac{5}{8} = 9.375 \text{ inch}^2$

Deduct holes areas
 $= 3\left(\frac{5}{8}\right) = 1.875 \text{ inch}^2$

No staggered lines

$A_n = 9.375 - 1.875$
 $= 7.50 \text{ inch}^2$

$\Rightarrow \frac{5}{10} P$

$A_{n,adj} = \frac{10}{5} (7.5) = 15 \text{ inch}^2$

Summary of Routes

$$\underline{A_n : 100 \text{ k P}}$$

$$E_1 123 E_2 =$$

$$7.50 \text{ inch}^2$$

$$E_1 14253 E_2 =$$

$$7.083 \text{ inch}^2$$

\Rightarrow min A_n value

$$E_1 45 E_2 =$$

$$11.607 \text{ inch}^2$$

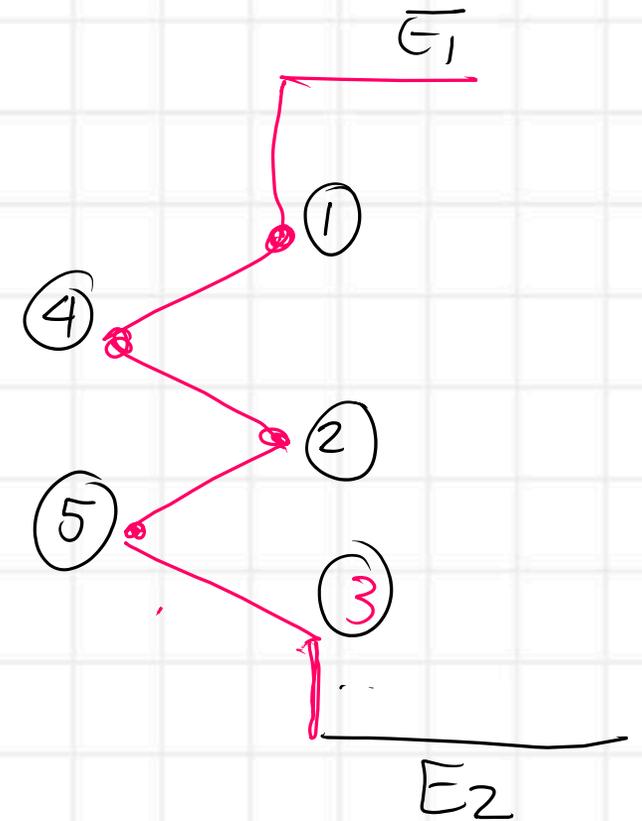
$$E_1 453 E_2 =$$

$$8.120 \text{ inch}^2$$

$$E_1 678 E_2 =$$

$$15.00 \text{ inch}^2$$

select $\Rightarrow 7.083 \text{ inch}^2 \approx 7.08 \text{ inch}^2$



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